



# S-025 150 PSI



## Automatic Air Release Valve for Wastewater - Short Version

### Description

The S-025 Automatic Air Release Valves are specially designed to operate with liquids carrying solid particles such as wastewater and effluent.

The valves release accumulated air (gases) from the system while under pressure and operating.

The valve's unique design enables the separation of the liquid from the sealing mechanism and assures optimum working conditions.

The presence of air in a wastewater system can reduce the effective cross sectional flow area, resulting in increased head loss and decreased flow.

Unwanted air may also cause water hammer and metering inaccuracies, while hastening corrosion.

### Applications

- Pump stations for sewage, wastewater & water treatment plants.
- Wastewater, effluent water and seawater supply lines.

### Operation

A.R.I. model S-025 is an air release valve for wastewater systems.

As the system starts to fill, the automatic air release valve functions according to the following stages:

1. When the liquid level reaches the valve's lower portion, the lower float is lifted, pushing the sealing mechanism to its sealing position.
2. The entrapped air is confined in a pocket between the liquid and the sealing mechanism. The air pressure is equal to the system pressure.
3. Increases in system pressure compress the trapped air in the upper section of the conical chamber. The conical shape assures the height of the air gap. This enables separation of the liquid from the sealing mechanism.
4. Entrapped air (gas), accumulating at peaks along the system, rises to the top of the valve, and displaces the liquid in the valve's body.
5. When the liquid level is lowered to a point where the float is no longer buoyant, the float drops, unsealing the rolling seal. The air release orifice opens and allows part of the air that accumulated in the upper portion of the valve to be released to the atmosphere.
6. Liquid re-enters the valve. The float rises, pushing the rolling seal to its sealing position. The remaining air gap prevents the wastewater from fouling the mechanism.

**Note:** Automatic air release valves are designed to release air as it accumulates at peaks in pressurized systems. They are not normally recommended for vacuum protection or for discharging large volumes

of air, because of their inherently small orifices. For this purpose, air & vacuum valves are recommended as they have much larger orifices. However, air release valves will permit air to re-enter the system under vacuum conditions. If this is not desirable, specify the one-way out check valve.

### Main Features

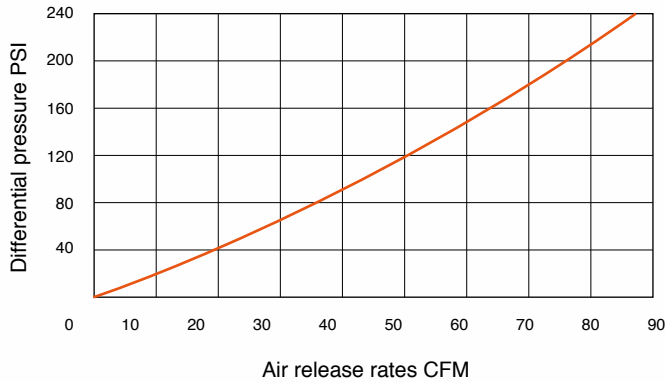
- Working pressure range: 3 - 150 psi.
- Testing pressure: 250 psi.
- Maximum working temperature: 140° F.
- Maximum intermittent temperature: 194° F.
- The unique design of the valve prevents contact between the wastewater and the sealing mechanism by creating an air gap at the top of the valve. These features are achieved by:
  - **The conical body shape:** designed to maintain the maximum distance between the liquid and the sealing mechanism and still obtain minimum body length.
  - **Spring-loaded joint between the stem and the upper float:** vibrations of the lower float will not unseal the air release component. Release of air will occur only after enough air accumulates.
  - **The Rolling Seal Mechanism:** less sensitive to pressure differentials than a direct float seal. It accomplishes this by having a comparably large orifice for a wide pressure range (up to 150 psi).
  - **Funnel-shaped lower body:** designed to ensure that residue wastewater matter will fall back into the system and be carried away by the main pipe.
- All inner metal parts made of stainless steel. Float made of composite materials.
- Threaded drainage outlet enables removal of excess fluids.

### Valve Selection

- These valves are available in 2", with a NPT male threaded connection or flanged ends to meet ASA 150 standard or any requested standard.
- With a Vacuum Guard, Out-only attachment, allows for air release only, prevents air intake.
- For best suitability, it is recommended to send the fluid chemical properties along with the valve request.

**Upon ordering, please specify: model, size, working pressure, threads standard and type of liquid.**

## AUTOMATIC AIR RELEASE



## DIMENSIONS AND WEIGHTS

Nominal Size	Dimensions inch				Weight Lbs.		Orifice Area Sq.in
	A	B	internal C	external	Nylon	St.St.	
2" Threaded	9.7	16.7	1/8 NPT	0.7	8.37	30.86	0.0186
2" Flanged	9.7	16.8	1/8 NPT	0.7	9.25	35.71	0.0186

## PARTS LIST AND SPECIFICATION

No. Part	Material
1. Discharge Outlet	Polypropylene
2. Rolling Seal	Rubber E.P.D.M.
3. Body	Reinforced Nylon
4. Clamping Stem	Reinforced Nylon
5. Float	Foamed Polypropylene
6. O-Ring	BUNA-N
7. Adaptor	Acetal
8. O-Ring	BUNA-N
9. Body	Reinforced Nylon / Stainless Steel SAE 316
10. Float Assembly	Stainless Steel SAE 316 + Foamed Polypropylene
11. Clamp	Stainless Steel SAE 316
12. Base	Reinforced Nylon / Stainless Steel SAE 316
13. Ball Valve	Stainless Steel

