





Full-bore, Combination Air Valve



A.R.I. D-060 Series, is a full-bore Combination Air Valve. Installed on liquid transmission systems, the Air Valve is designed to improve hydraulic operation by protecting the pipeline, increasing pipeline efficiency, and reducing energy requirements. The Air Valves provide high-capacity air release and intake.

Installation

- Pump stations: downstream of the pump and the check valve
- Downstream and upstream of shut-off valves
- Downstream of deep-well pumps
- On long constant-sloped pipeline segments
- At peaks along the pipeline and at peaks relative to hydraulic gradient
- At end lines
- Before water meters
- On strainers and filters
- Municipal and industrial water conveyance systems

Operation









Automatic Air Release

One Way Out





Features and Benefits

Flow cross-sections equal or greater than nominal port area	Maximum flow
Reliable operation	Reduces water hammer impact
Saves energy and increases system efficiency	High capacity air discharge
Dynamic design	High capacity air discharge, no premature closure
Installation and maintenance	Easy to install and simple to maintain
Unique orifice seat / seal design	Long-term maintenance-free operation
Screen protected outlet	Prevents intrusion of insects and debris
All internal operating parts – stainless steel 316, polymers and rubber materials	Non-corrosive and durable
Rolling seal	Leak-free sealing over a wide range of pressure differentials
Automatic air release orifice	High flow air release, lessens obstruction by debris

Technical Specifications

Size range	1"- 10" 2" - 8" (D-065 only)		
Sealing pressure range	A.R.I. D-060L 0.05 - 16 bar (PN16) A.R.I. D-060 0.2 - 16 bar (PN16) A.R.I. D-060-C 0.2 - 16 bar (PN16) A.R.I. D-062 0.2 - 25 bar (PN25) A.R.I. D-065 0.2 - 40 bar (PN40)		
Testing pressure	1.5 times maximum working pressure		
Temperature	Maximum working temperature: 60° C. Maximum intermittent temperature: 90° C.		
Valve coating	Fusion bonded epoxy coating in compliance with standard DIN 30677-2		
Upon ordering, please specify: model, size, working pressure, thread/flange standard and type of liquid			

The valve installed under the air valve must be fully open to prevent damage or malfunction and ensure performance within the specifications of the air valve.





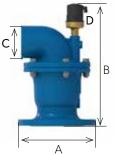


> Valve Selection Options

Models	A.R.I. D-060 A.R.I. D-060 C A.R.I. D-060 L A.R.I. D-062 A.R.I. D-065		
Valve connection	Threaded male BSPT/NPT (1"-2") Flanged ends to meet various requested standard (2"-10")		
Standard materials	Cast ductile iron body		
Optional add-on components	One-way out attachment, allows for air discharge only, prevents air intake One-way in attachment, allows air intake only, not allowing air discharge		
Pressure rating	PN16 A.R.I. D-060 A.R.I. D-060 C A.R.I. D-060 L PN25 A.R.I. D-062 PN40 A.R.I. D-065		
Additional product configurations	SB Underground Air Valve System		



A.R.I. D-060





Dimensions and Weight

FL - Flanged THR - Threaded

,				A						
Model	Size	Dimensions (mm)		Conr	nections	Weight (kg)	Orifice Area (mm²)			
		max. A	В	С	D		A/V	Au	to.	
D-060										
ب	1" (25mm) TRH	158	303	1½" Female	1/8" Female	4.4	507	1:	2	
Horizontal Outlet	2" (50mm) TRH	190	380	2" Female	1/8" Female	10	1960	1:	2	
	2" (50mm) FL	190	367	2" Female	1/8" Female	12.4	1960	1:	2	
ontë	3" (80mm) FL	230	423	3" Female	1/8" Female	19.5	5030	1:	2	
oriz	4" (100mm) FL	272	480	4" Female	1/8" Female	30	7850	1:	2	
I	6" (150mm) FL	440	720	6" Female	1/8" Female	90	17662	1:	2	
	2" (50mm) TRH	215	323		1/8" Female	10	1960	1:	12	
\$	2" (50mm) FL	215	336		1/8" Female	11	1960	1:	2	
ove.	3" (80mm) FL	249	387		1/8" Female	18	5030	1:	2	
<u> </u>	4" (100mm) FL	286	431		1/8" Female	25	7850	1:	2	
Screen Cover	6" (150mm) FL	375	588		1/8" Female	74	17662	1:	2	
S	8" (200mm) FL	463	630		1/8" Female	110	31400	1:	2	
	10" (250mm) FL	586	788		1/8" Female	140	49087	1:	2	
D-060-C	C / D-062							D-060-C	D-06	
Ţ.	1" (25mm) TRH	152	291	1½" Female	1/8" Female	5.3	507	12	9	
utle	2" (50mm) TRH	190	388	2" Female	1/8" Female	11	1960	12	9	
0	2" (50mm) FL	190	375	2" Female	1/8" Female	13.4	1960	12	9	
Horizontal Outlet	3" (80mm) FL	230	431	3" Female	1/8" Female	21	5030	12	9	
oriz	4" (100mm) FL	272	488	4" Female	1/8" Female	31	7850	12	9	
工	6" (150mm) FL	437	720	6" Female	1/8" Female	91	17662	12	9	
	2" (50mm) TRH	210	357		1/8" Female	10	1960	12	9	
<u></u>	2" (50mm) FL	210	325		1/8" Female	12	1960	12	9	
, OVe	3" (80mm) FL	243	393		1/8" Female	19	5030	12	9	
) Le	4" (100mm) FL	280	438		1/8" Female	25	7850	12	9	
Screen Cover	6" (150mm) FL	375	596		1/8" Female	75	17662	12	9	
0)	8" (200mm) FL	463	638		1/8" Female	110	31400	12	9	
	10" (250mm) FL	586	788		1/8" Female	140	49087	12	9	
D-065										
÷	1" (25mm) TRH	197	455	1½" Female	1/2" BSP Female	9	507	1!	5	
utle	2" (50mm) TRH	218	531	2" Female	1/2" BSP Female	15	1960	1!	5	
0	2" (50mm) FL	218	518	2" Female	1/2" BSP Female	17	1960	1!	5	
onta	3" (80mm) FL	256	575	3" Female	1/2" BSP Female	24	5030	1!	5	
Horizontal Outlet	4" (100mm) FL	292	631	4" Female	1/2" BSP Female	35	7850	1!	5	
	6" (150mm) FL	471	820	6" Female	1/2" BSP Female	94	17662	1!	5	
	2" (50mm) TRH	246	500		1/2" BSP Female	13.5	1960	1!	5	
ver	2" (50mm) FL	246	487		1/2" BSP Female	15.5	1960	1!	5	
Screen Cover	3" (80mm) FL	280	536		1/2" BSP Female	22	5030	1!	5	
een	4" (100mm) FL	317	580		1/2" BSP Female	30	7850	1!	5	
Scr	6" (150mm) FL	382	775		1/2" BSP Female	32	17662	1!	5	
-	8" (200mm) FL	472	813		1/2" BSP Female	110	31400	1!	5	

NOTE

Dimension A in the picture and in the table shows the maximum product width. This width can be reduced by changing the cover direction. All product weights are approximate, due to the differences in flange standards, materials and variable accessories.

A.R.I. D-060

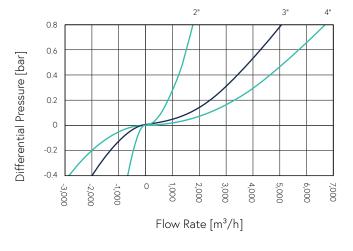


> Flow Charts

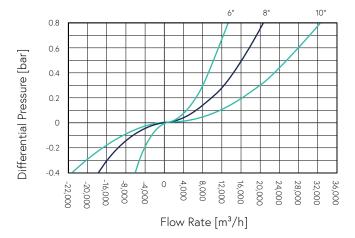
Air & Vacuum Flow Rate



Air & Vacuum Flow Rate



Air & Vacuum Flow Rate



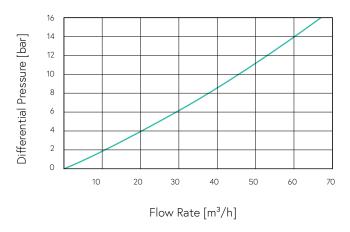
A.R.I. D-060





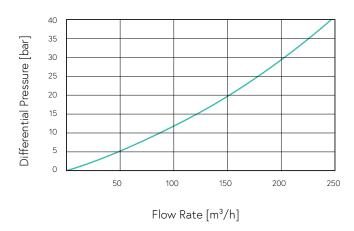
A.R.I. D-060 / A.R.I. D-060 C

Automatic Air Release Flow Rate



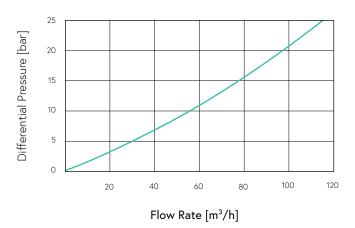
A.R.I. D-065

Automatic Air Release Flow Rate



A.R.I. D-062

Automatic Air Release Flow Rate







> Parts List and Specifications | 1" Horizontal Outlet Models

No.	Part	Material	
1	Automatic Assembly Options:		
	A.R.I. S-050	Brass, Reinforced Nylon,Polypropylene, EPDM	
	A.R.I. S-050 L	Brass, Reinforced Nylon,Polypropylene, EPDM	
	A.R.I. S-050 C	Ductile Iron, Brass, Reinforced Nylon, Polypropylene, EPDM	
	A.R.I. S-052	Ductile Iron, Brass, Reinforced Nylon, Polypropylene, EPDM	
	A.R.I. S-015	Ductile Iron, Reinforced Nylon, Polypropylene, Stainless Steel 316, EPDM	
2	Cover Assembly		
2a	Cover	Ductile Iron	
2b	Orifice Seat	Stainless Steel 316	
2c	Orifice Seal	EPDM	
3	Float	Polycarbonate/Stainless Steel 316	
4	Body Assembly		
4a	O-Ring	EPDM	
4b	Bolts, Nuts & Washers	Steel/Stainless Steel 316	
4c	Body	Ductile Iron	

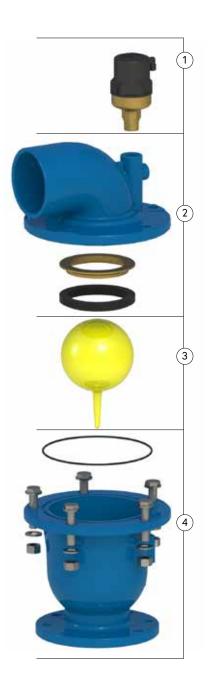






> Parts List and Specifications | 2"-6" Horizontal Outlet Models

No.	Part	Material	
1	Automatic Assembly Options:		
	A.R.I. S-050	Brass, Reinforced Nylon,Polypropylene, EPDM	
	A.R.I. S-050 L	Brass, Reinforced Nylon,Polypropylene, EPDM	
	A.R.I. S-050 C	Ductile Iron, Brass, Reinforced Nylon, Polypropylene, EPDM	
	A.R.I. S-052	Ductile Iron, Brass, Reinforced Nylon, Polypropylene, EPDM	
	A.R.I. S-015	Ductile Iron, Reinforced Nylon, Polypropylene, Stainless Steel 316, EPDM	
2	Cover Assembly		
2a	Cover	Ductile Iron	
2b	Orifice Seat	Stainless Steel 316	
2c	Orifice Seal	EPDM	
3	Float	Polycarbonate/Stainless Steel 316	
4	Body Assembly		
4a	O-Ring	EPDM	
4b	Bolts, Nuts & Washers	Steel/Stainless Steel 316	
4c	Body	Ductile Iron	









2"-10" Screen Cover Models

Parts List and Specifications

No.	Part	Material		
1	Automatic Assembly Options:			
	A.R.I. S-050	Brass, Reinforced Nylon,Polypropylene, EPDM		
	A.R.I. S-050 L	Brass, Reinforced Nylon,Polypropylene, EPDM		
	A.R.I. S-050 C	Ductile Iron, Brass, Reinforced Nylon, Polypropylene, EPDM		
	A.R.I. S-052	Ductile Iron, Brass, Reinforced Nylon, Polypropylene, EPDM		
	A.R.I. S-015	Ductile Iron, Reinforced Nylon, Polypropylene, Stainless Steel 316, EPDM		
2	Cover Assembly			
2a	Screen Cover	Polypropylene/Ductile Iron		
2b	Screen	Stainless Steel 316		
2c	Bolts, Nuts & Washers	Stainless Steel 316		
2d	Cover	Ductile Iron		
2e	Orifice Seat	Stainless Steel 316		
2f	Orifice Seal	EPDM		
3	Float	Polycarbonate/Stainless Steel 316		
4	Body Assembly			
4a	O-Ring	EPDM		
4b	Bolts, Nuts & Washers	Steel/Stainless Steel 316		
4c	Body	Ductile Iron		

